



PTX MAINTENANCE SCHEDULE

Models: PTX (Battery Powered Tool)

ITEM	Part Number		Low Volume Production	Medium Volume Production	High Volume Production
PTX					
Clutch Assembly	16766		Inspect every 6 months and grease.	Replace and grease every 3 months.	Replace and grease every month.
BF- Clutch Assembly	17163		Inspect every 6 months and grease.	Replace and grease every 3 months.	Replace and grease every month.
Gearbox Assembly	18477		Inspect every 6 months and grease.	Inspect every 6 months. Replace and grease as required.	Inspect every month. Replace and grease as required.
Collet Assembly	21407		Inspect every 6 months. Replace as required.	Inspect every 3 months. Replace as required.	Replace and grease every month.
Motor	21328		Inspect once a year. Replace as required.	Inspect every 6 months. Replace as required.	Replace every 6 months.
Low Volume Production= 0-1000 wraps per day Medium Volume Production=1000-2000 wraps per day High Volume Production= 2500 wraps per day*					

* Note: Usage should be limited to no more than 8 hours per day for High Volume Production.